

# Who owns your **Safety Culture?** And why it matters

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#### The Problem



#### Who SHOULD Own It?

Who DOES Own It?

FITTER

#### What Percent Equity?



From Compliance to Culture: Safety Leadership Program safetyBUILT-IN ➤ www.safetybuiltin.com

OPS

**EHS** 

#### **Unintended Consequences**

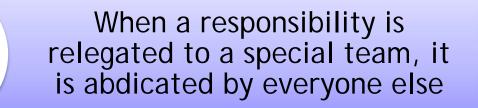
Activity Identify the consequences of EHS retaining ownership



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#### Facts About Ownership







When it is treated as an added task, it "gets in the way of real work" and the initiative fails



It must be integrated as a central part of the job

## **Building and Retaining**



What are you currently doing to build ownership?

What might you be doing to retain ownership?



## Solicit and Use Their Ideas

• Axiom: "No one disagrees with his/her own ideas"

## Facility Leadership Must Drive It

- EHS is safety "advisor"
- Meet monthly to review progress and adjust



#### Centralize Processes / Distribute Ownership

- Ops=owners / EHS="stewards"
- Employees trained in safety culture

Integrate Rather than Silo

- Start w/ what they already do
- Make safety culture part of the job

#### Safety Culture Infrastructure





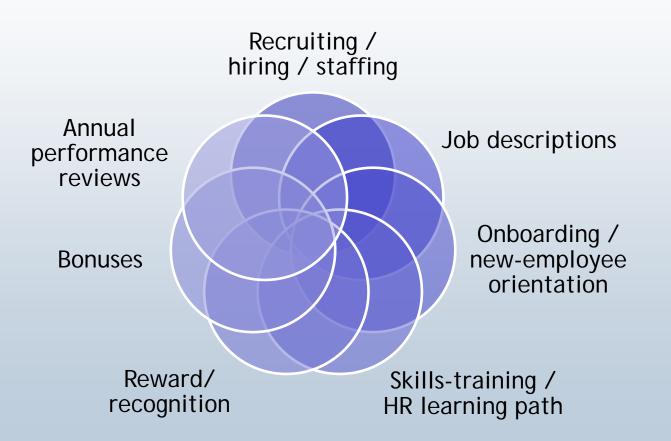
Objection: "But that's not part of my job!"

Maxim: "What gets measured gets done"

#### Safety Culture Infrastructure

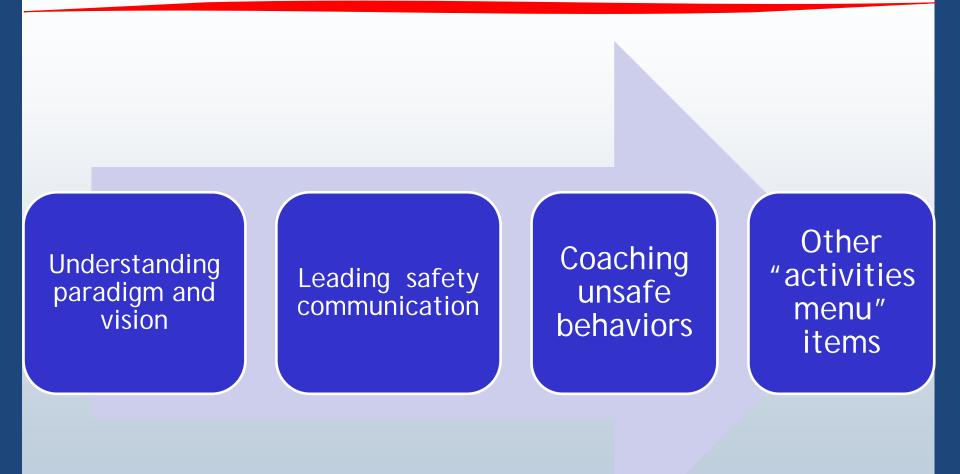


#### **Response:** "Now it is!" ...



#### **Essential Employee Skills**







#### Your turn! Create a safety-culture infrastructure plan. What will you do to embed safety culture into their job?

### Safety Culture Activities Menu

#### **Guiding Principles**

- ID appropriate activities for each employee level
- Allow them to select their own items
- Make it clear activities will be observed and measured
- Base advancement on activities



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#### Sample Activities Menus



~ MENU ~ **Floor Employees** Lead safety talks Coach unsafe behaviors Report good catches Report near misses Safety observations Safety committees Safety process taskforce

## Supervisors

Observe employee activities

~ MENU~

- Coach employees on safety culture
- Communicate safety culture vision
- Build leadership capability in employees
- Coordinate activities

## Sample Activities Menus



~ MENU ~ Fac Mgr/AM/Dir/VP Communicate vision ✤ Communicate expectations Coach supervisors Monitor culture Reinforce & adjust Address resistance

~ MENU ~ Safety Leads Program stewardship Observe/coach all lvls Help leaders message, model, measure Help build ownership for culture on floor

#### Provide Practice Opportunities SafetyBUILT-IN

Rotate safetymeeting leaders

• Toolbox, pass-down, pre-shift, etc.

• Be sure to coach these!

Implement "caught leading safety" program

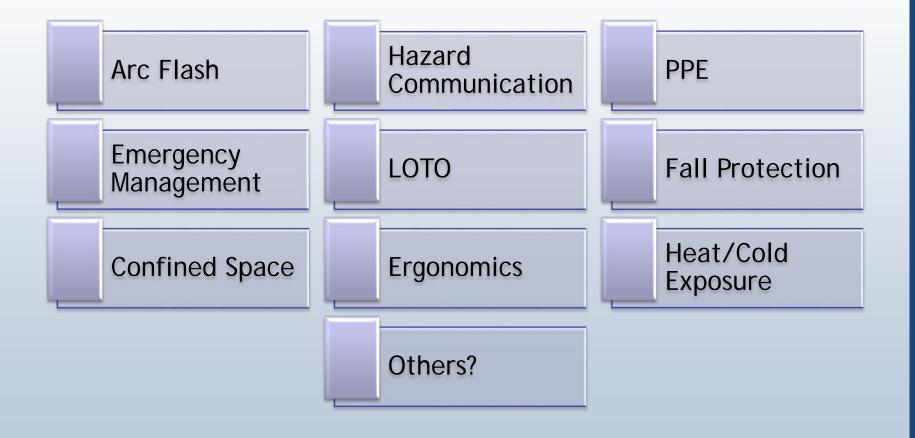
- Good catches
- Coaching engagements
- Reward quality (drawing at plant meeting?)

Check their willingness: "Undercover Boss"

- Plant walkthrough with monetary reward
- Random "undercover boss" at all levels

## Safety Programs





#### Safety Process Sub-Committees





#### Flavor of the Month Program





#### Exercise: Building Ownership



Instructions: Working individually, identify what you need to do to build ownership for safety at your facility.

Action Item	Action Plan
1.	
2.	